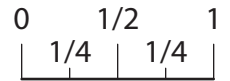


X99® Seminar - Torsion Spring Cover Replacement

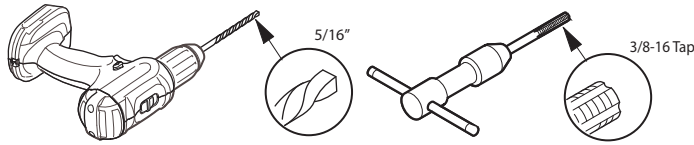
For chairs Manufactured Pre-2006

Installation Instructions

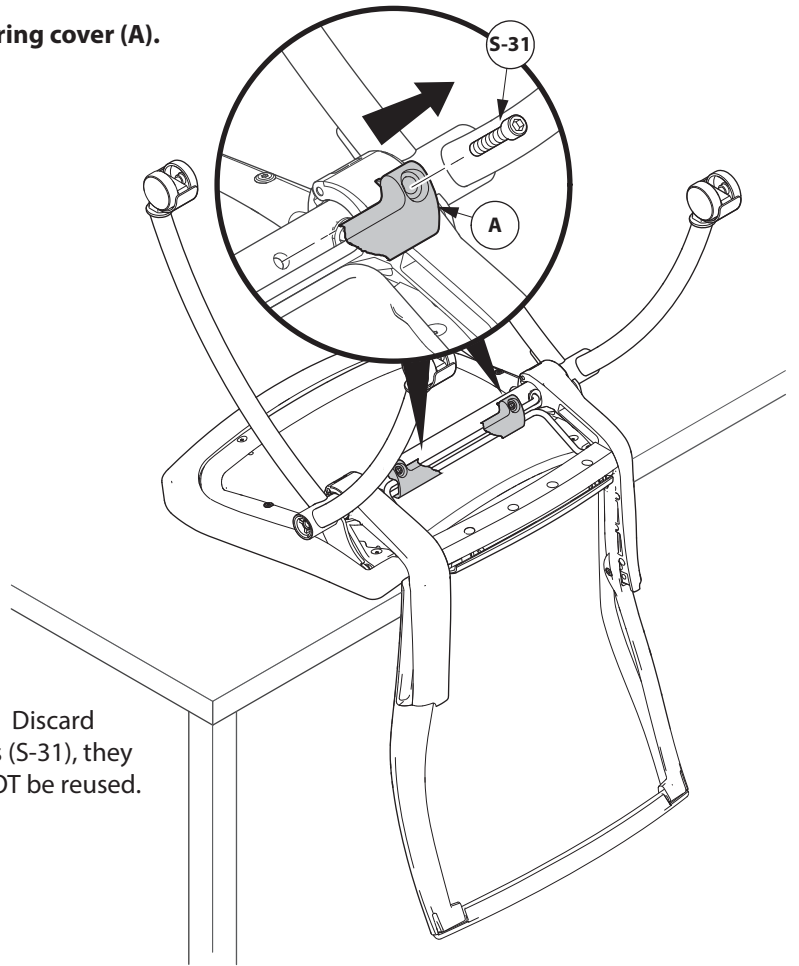
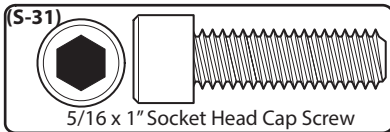
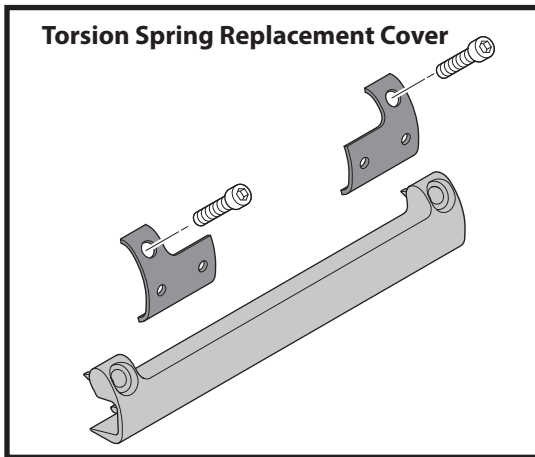


Scale 1 : 1

Tools Required

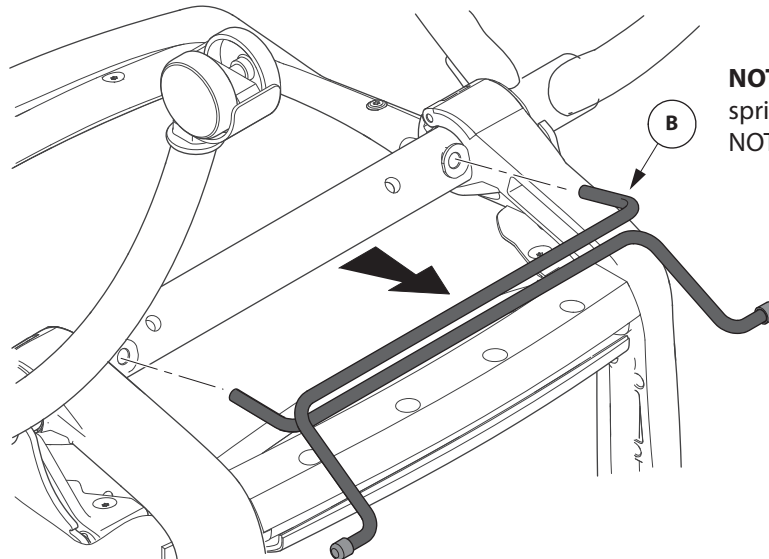


1 Remove screws (S-31) and broken torsion spring cover (A).



NOTE: Discard screws (S-31), they will NOT be reused.

2 Remove torsion springs (B).



NOTE: Discard torsion springs (B), they will NOT be reused.

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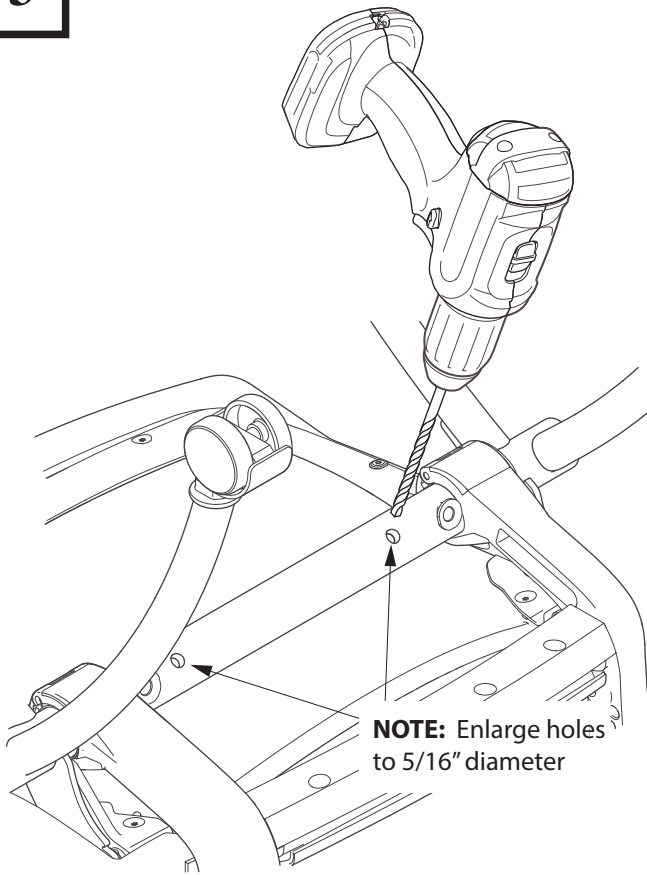
E.C.O. No: 000-000

Page: 1 of 2

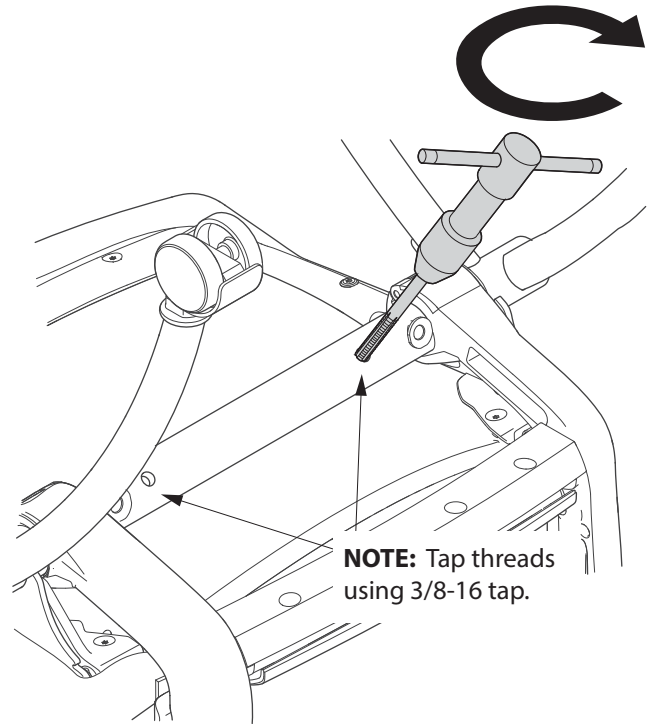
Part No: 0000-0000

Rev: x1

3



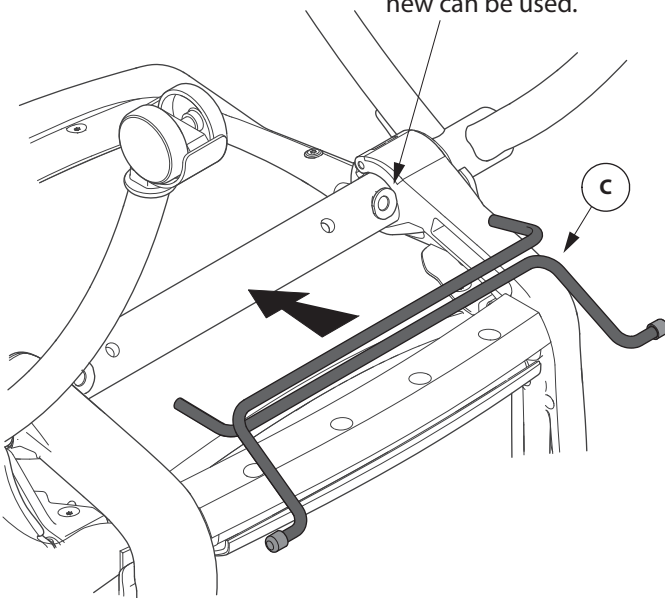
4



5

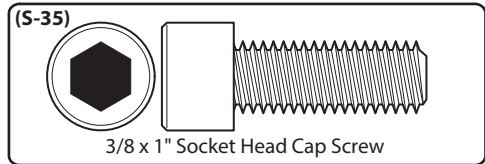
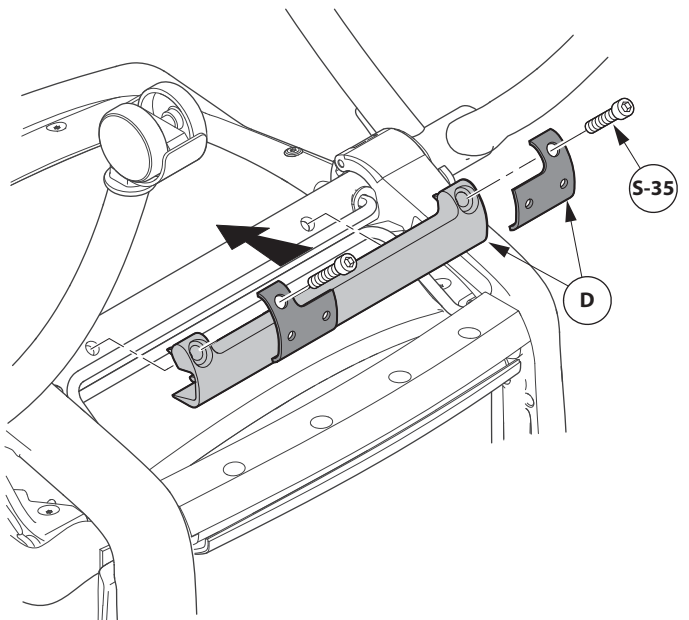
Install new torsion springs (C).

NOTE: Make certain plastic spring bushings are in place, existing or new can be used.



6

Install new torsion spring cover (D) using 3/8 x 1" screw (S-35).



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